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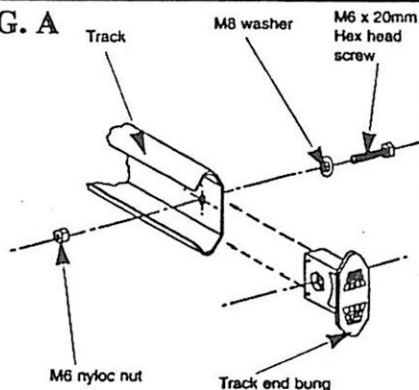
DPIN 0208	Washers - M10	2 OFF
DPIN 0271	Split Pins 1/8" X 1"	2 OFF
DPIA 0707	Slideaway Wheel Spindle Assembly	2 OFF
DPIN 5511	Instruction Sheet	1 OFF

INSTRUCTIONS :

(TO BE CARRIED OUT FROM INSIDE GARAGE WITH DOOR CLOSED)

1. Remove End Stop Assembly from end of Track (Fig. A)
 2. Remove Screws from Wheel Bracket Assembly and slide Wheel Bracket from track (Fig. B). Retain screws.
 3. Remove Split Pin from Wheel Spindle and remove Wheel Spindle from bracket.
 4. Insert new Wheel Spindle into Bracket, place a washer on the shaft (single doors only), put Split Pin through hole in Wheel Spindle and bend back split pin legs.
 5. Insert reassembled Wheel Spindle in track and slide back to door
 6. Re-attach Bracket to the Door with Screws.
 7. Replace End Stop Assembly.
- Repeat for other side of the Door.

FIG. A



End Stop Assembly

FIG. B

